



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

store
D204-635-011
Job Sheet 169937



Part No: D204-635-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 2/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heli Support NZ Ltd (CHELI17)

8 Mustang Lane, Wanaka Airport, Ot Wanaka, , 9382 New Zealand ph:64 3 443 2903 fx:64 03 443 2907.

Note: DWG REV G SHEETS 11,12 IPP Rev:G 02.08.28 Removed QC5 KJ IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD ver:EC IPP Rev J 09.01.28 DSI 9418 rvB EC verifiedby:DD IPP REV:K 10.12.01 as per chg008 DD ver:EC IPP REV:L 12.01.23 AS PER ECN11-684 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/5/18	0.00	0.00	Start Up Stores/Pkg-1		<i>smf</i>
110	Packaging	1 pcs		2/5/18	0.00	0.00	Packaging1-2		<i>smf</i>
120	QC	1 pcs		2/5/18	0.00	0.00	QC4		<i>7.10.</i>
125	DC	1 pcs		2/5/18	0.00	0.00	DC		<i>smf</i>
130	Packaging	1 pcs		2/5/18	0.00	0.00	Packaging3-1		<i>smf</i>
140	QC21-FG	1 Ea		2/5/18	0.00	0.00	QC21		<i>DAS</i> JAN 19 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D204-635-011 CHG 010
Descriptions: 130 - Identify and pack for shipping as per PPP D204-635-011 Location :FG084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D204-635-041 <i>f123722</i> K10003 <i>f123722</i>	1 <i>(1)</i>	2 8	0 0	0 0

Part Specifications

Specifications could not be found.

Plex 1/3/18 2:19 PM dart.poulin.mario

DART AEROSPACE		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL 1-613 632-5200 www.dartaerospace.com	
PATENT	US #5735484 / CA #2222184 / EURO #0828655		
P/N	D204-635-041	CHG	CHG005
DESC	Skidtube	STC	SH96-88
LOT	B123722	STC	SR00563NY
MODEL	Bell 204/UH-1/TH-1/HH-1	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Date : _____ Step _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S033818 Skidtube with Standard Wearplates Fits LH or RH D204-635-011 PART NO: D204-635-011 Original Serial #: S033818 Revision: Start up Operation 01/19/18 Operation: Job No: 169937 Change No: CHG010		ss tube ☐ Water Jet ☐ Engineering ☐ Ball Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Composite ☐ Supplier ☐		MRB (QSI042) Approval	
Description Work Order				Position		Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	

Root Cause				DRY			
Environment	☐	No Re-verification	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐				
Misidentified	☐	Past Due	☐				

Pr _____ Be _____ Ce _____ Cra _____ Cri _____ Cuf _____ Cru _____ Hea _____ Way _____

Marks/Chatter _____ Drill Holes ☐

OTHER : _____

DART AEROSPACE

S033818

Skidtube with Standard Wearplates Fits LH or RH

PART NO: D204-635-011

Original Serial #: S033818

Revision: Start up Operation 01/19/18

Operation: Job No: 169937

Change No: CHG010



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D204-635-011 Revision: Skidtube with Standard Wearplates Fits LH or RH														
140	QC21-FG	S033818	169937	1 Ea	0	S033818	FG084		Stock	1/19/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D204-635-041 Revision: Replacement Skidtube with Standard Wearplates Fits LH or RH														
220	QC21-FG	F123722	169937	1 Ea	0	123722	Start Up Stores/Pkg-1		Stock	10/5/2017				CHG005
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		2	0									

Plex 1/19/2018 11:55 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								